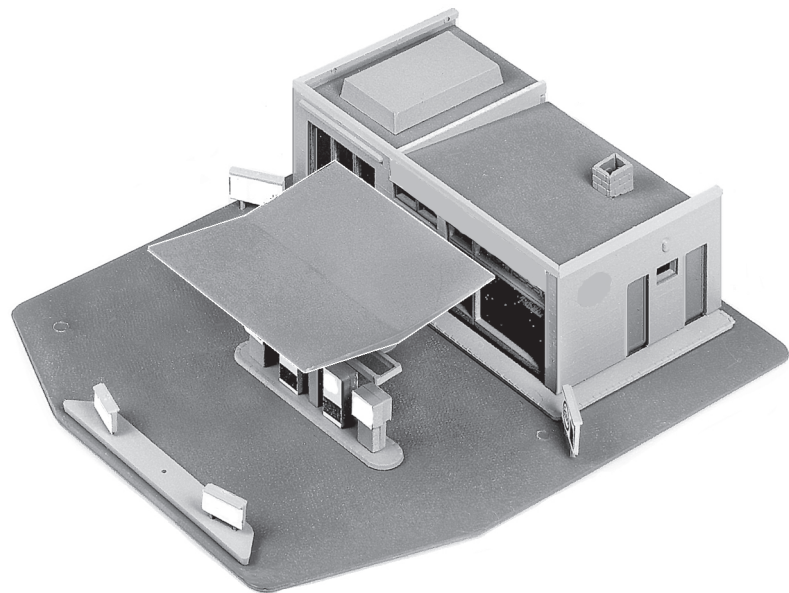
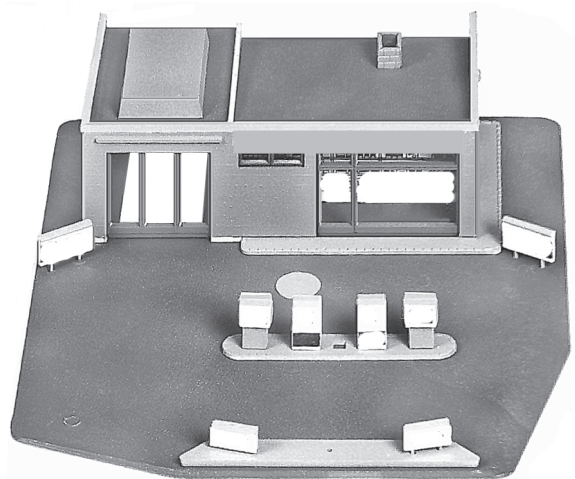
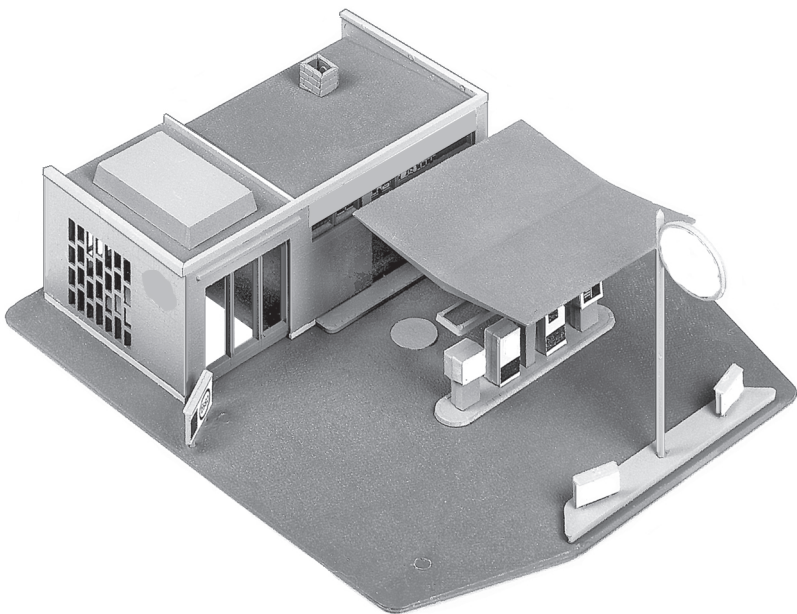


12) Carefully cut out the printed details and use white glue to attach them to the Small Signs, Large Sign, Gas Pumps and Display Cases. When dry, glue the Small Signs to the small round openings in the Base and Sign Platform. Glue completed Gas Pumps and Display Cases to Island as shown.



13) Complete assembly by gluing Canopy Support to center opening in Island. Glue Large Sign to center opening in Sign Platform.



PAPER SIGNS

Trim out the paper sign with scissors or sharp knife. Brush a light coat of white glue over the back of the sign. Place into position and press permanently into place with your fingers.

MAKING RAILROAD HISTORY WALTHERSTRAINLINE™ 931-920 Gas Station

Thank you for purchasing this WaltherTrainline® kit. Please read these instructions and study the drawings before starting.

For decades, bright and colorful service stations were a familiar sight along the busiest streets of every American city and town, as well as freeway exits and interchanges. In addition to gasoline sales, the owner usually doubled as a mechanic, handling basic repairs and services such as oil changes and washing. Drivers could also purchase replacement fan belts, light bulbs, batteries and wiper blades, and have them installed. Visit your local hobby shop; see the latest Walther's Model Railroad Reference Book or log onto walthers.com for more ideas to complete your new model.

Building Tips:

Always cut parts from the sprues with a hobby knife; work slowly and carefully; make several light passes with your knife rather than trying to cut through all at once. For best results, cut between the part and the sprue then carefully scrape away any remaining plastic on the part.

While painting is optional, it's easier to do before beginning assembly and can be done using acrylic (water-based) paints, available at many hobby and craft stores.

Test fit all parts before gluing to make sure they fit correctly.

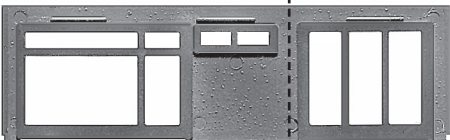
Attach plastic parts using cement for styrene (sold separately). Please read and follow the directions and safety precautions, and work in a well-ventilated area. Use glue sparingly, a little will do the job, and apply it on the inside where parts-meet for a neat appearance.

Doors & Windows:

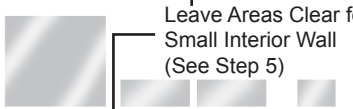
PLEASE NOTE: These images show the back (inside) of each wall; the front of each wall has small squares molded in place. Use the raised ridges on each window to align parts: insert them through the openings in the back of the walls as shown first, and glue in place.



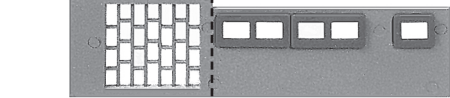
The Medium Double Windows on the Back Wall and Small Glass used in the Front Wall are molded as one piece and need to be cut apart. Use a modeling saw, or carefully make several passes inside the molded scribe lines between sections with a new knife blade – ALWAYS work away from your hands – and gently snap the sections apart.



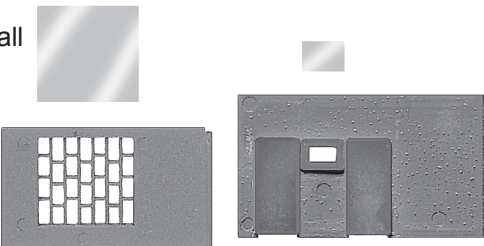
1) Front Wall: From left to right, glue Entry Window & Door Frame, Small Double Window Frame and Service Bay Doors to inside of Front Wall. **PLEASE NOTE:** Be sure the right edge of the Small Double Window "Glass" is aligned with the right edge of the Small Double Window Frame and glue in place. Glue Large, Medium and Small "Glass" pieces to backs of windows and doors as shown.



2) Back Wall: Carefully glue Large Back Wall Glass in the open area on inside of Back Wall. Glue two Small Double Window Frames and one Small Single Window Frame to inside of Back Wall. **PLEASE NOTE:** Be sure the left edge of the first Small Double Window "Glass" is aligned with the left edge of the Small Double Window Frame and glue in place. Glue remaining Small Double Window "Glass" to right Double Window Frame, and Small "Glass" to Small Single Window as shown.



3) Carefully glue Large Left Wall Glass in the open area on inside of Left Wall.



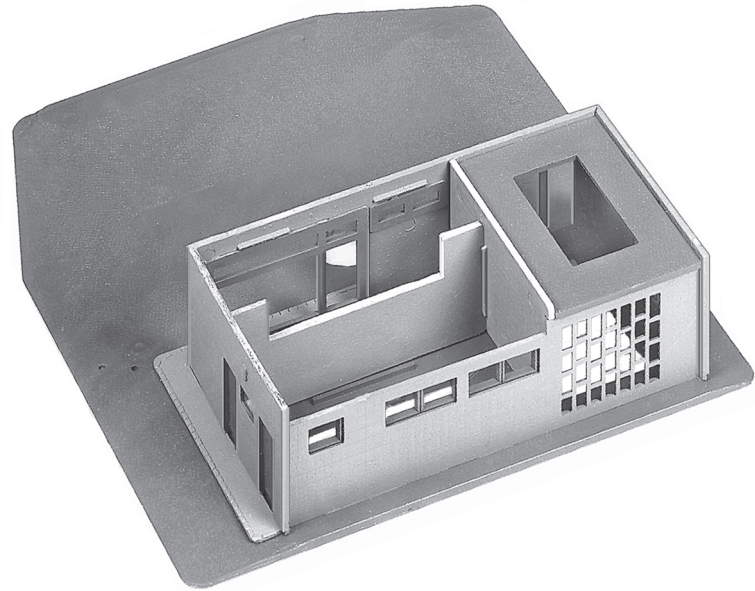
4) Glue Right Small Window Frame to opening in Right Wall. Glue small clear "Glass" piece to back of window. Note the molded door handles are the outside of both Doors; with the handles on your right, use the raised ridges on the Doors to align them with the openings in the Right Wall and glue in place.

1) Carefully remove the large sprue from the center of the Base and discard. Carefully remove the Round Plug and glue in the opening left by the sprue. Carefully remove the four Chimney pieces and set them aside until step 8.

2) Note the raised ridges on the Base, and the angled edges on each wall. Use the ridges to align the Walls, and glue to Base and at inside corners where walls meet as shown.

3) Note the insert areas along the lower edge of the Left, Right and Front Walls. With the raised brick detail on top, glue Sidewalk to the inset area of the Front and Right Walls and to the Base.

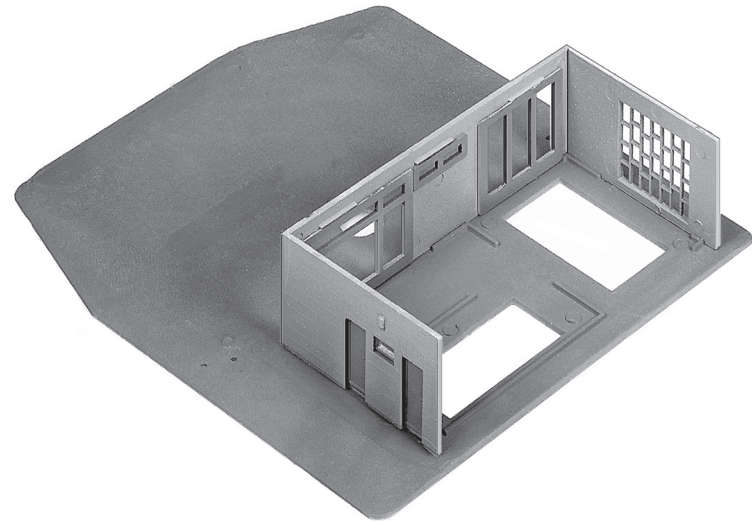
4) PLEASE NOTE: The red Decorative Wall Trim pieces are molded in two thicknesses; thicker parts are glued on the top, and thinner parts fit the recessed areas along the lower edges of the front and sidewalls. Please see the box photo for placement.



5) With the raised ridges facing to the left as shown, align the Small Interior Wall with the ridge on the Base, the edge of the tall section of the Rear Wall and the inside of the Front Wall as shown, and glue in place where parts meet.

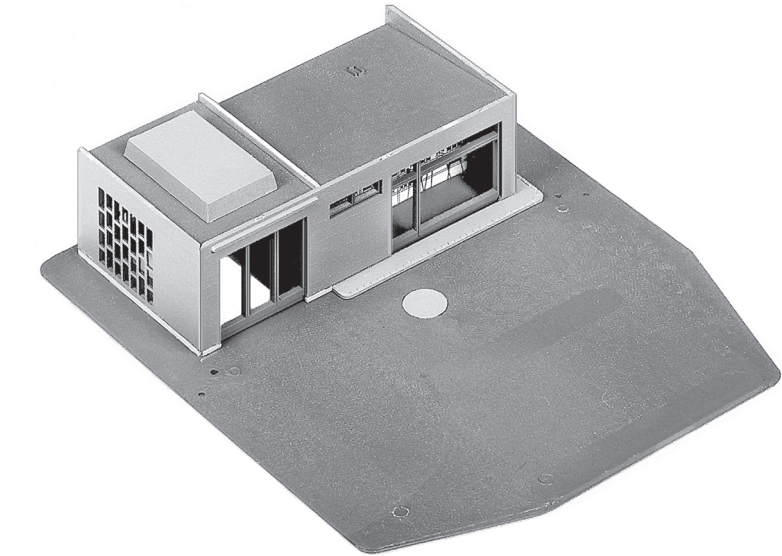
6) Align the right edge of the Interior Partition between the ridges on the Small Interior Wall and ahead of the raised ridge on the base, and glue where Walls and Base meet.

7) Carefully align Vent over opening in Small Flat Roof and glue in place.



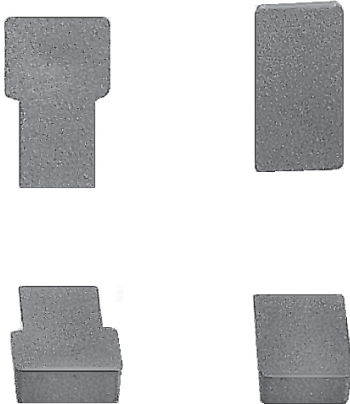
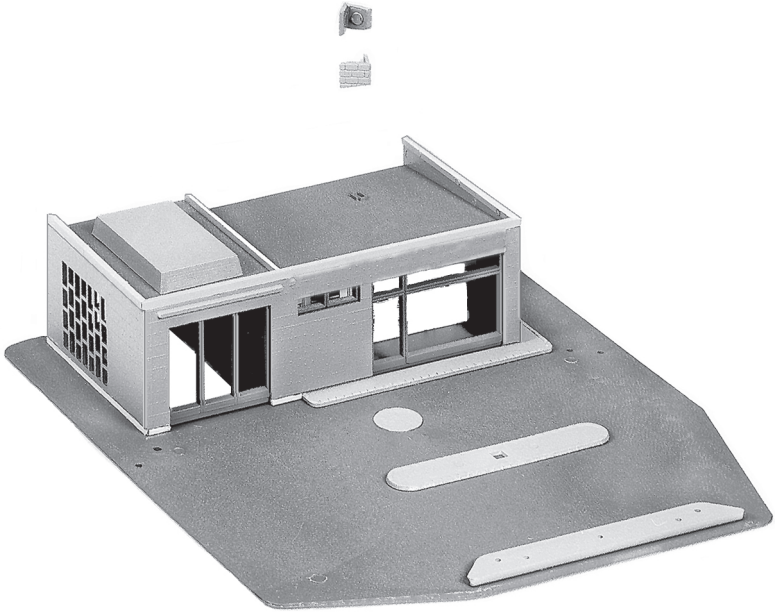
4A) Large Upper Trim (Please see photo on next page)
The upper trim for both sidewalls has a single angled edge at the front. With the angled edges facing inward and forward, glue the Left and Right Side Trim to the tops of the sidewalls. Align the angled edges of the Front Wall Trim piece between both sidepieces, glue to the top of the front-wall and where parts meet.

4B) Small Lower Trim (Please see photo below)
Note: some extra parts are provided but not needed. Carefully trim each piece from the sprue and remove the round gates. Glue a Large Lower Trim to the recessed area on the bottom of the Left Side Wall. Glue the Small Lower Trim to the lower left of the service bay. Cut a Lower Trim Piece about 5/16" (8mm) long and glue to right side of service bay on lower Front Wall as shown.



8) The Large and Small Flat Roofs may be set in place on the ridges to add lights or interior details (sold separately) or glued to wall assembly. Note the tall Square Chimney Wall is the front; use the raised ridge on the Large Flat Roof to help align parts, and glue Chimney Walls together and to Roof as shown.

9) Note the raised brick detail is the top and glue Gas Pump Island and Sign Platform to smooth areas on Base as shown.



10) Make two Gas Pumps and two Display Cases by gluing halves together as shown.

11) Insert the Canopy Column through the center opening of the Canopy Frame, and glue support assembly to square opening on underside of Canopy Roof as shown, make sure parts are straight and allow to dry.

