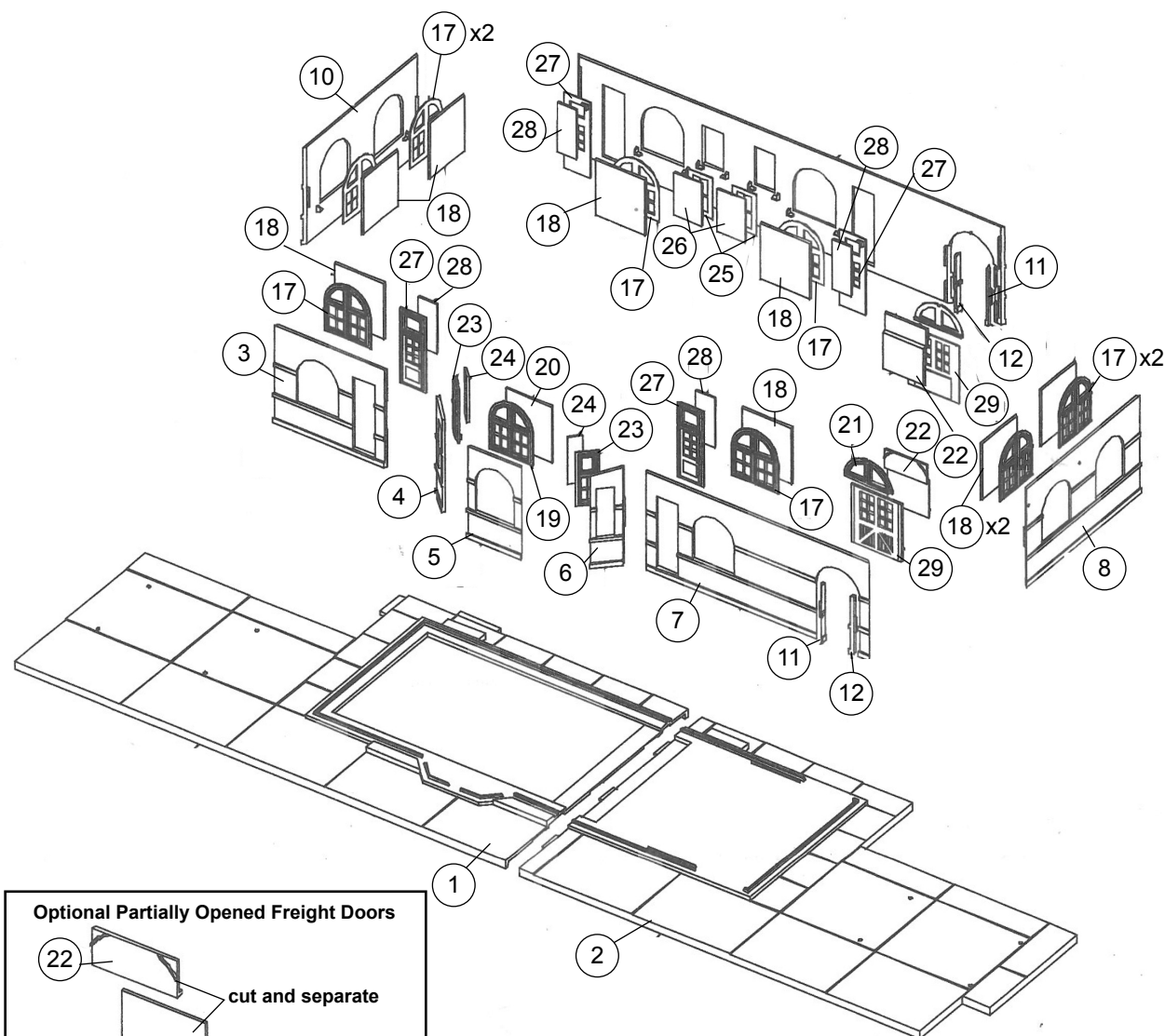




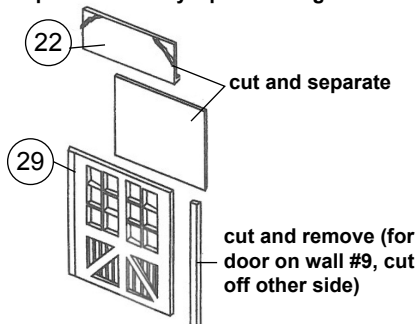
HO Structure Kit
WHITEHALL STATION
933-2932

Thanks for purchasing this Cornerstone kit. All parts are made of styrene plastic so use compatible glue and paint to assemble and finish your model. You may find it easier to build and paint some larger parts as subassemblies, while smaller parts can be painted on the sprue and touched up after final assembly.

Well into the 20th century, the depot was one of the most important buildings in town serving as a connection to the outside world as well as a social and entertainment center. As the first building visitors would see, local residents were keen to make a positive impression, often going to great lengths to influence construction of an appropriate structure. Railroads were also mindful of their role in the community, designing and building more elaborate structures in towns where business warranted the investment, particularly division point cities, and communities where there was substantial passenger traffic or direct competition from another railroad. Brick was a favorite for its strength and durability, worked into decorative patterns by skilled masons and complemented by ornate windows and wooden trim. As built, the interior was divided into four sections, with separate waiting rooms for ladies and men, an office area where the agent/operator could conduct railroad business, and a small holding room for storing checked baggage, express shipments and mail. Open platforms provided protection from the weather and benches were typically added to encourage patrons to wait outside in nicer weather. Typical of depots found in important locations across North America, your new model is based on a prototype built by the Green Bay and Western at Whitehall, Wisconsin, that replaced an earlier wooden structure in 1914. Although passenger service ended there in 1949, the depot remained in use as an active freight agency until 1963 when it was then sold to private owners. Over the years it was remodeled and leased as professional office space until purchased by the City in 2003. Placed on the National Register of Historic Places in 2006, as of 2018 it serves as the city office building. Perfect for steam- or modern-era operations, see your dealer, check out the latest Walthers Model Railroad Reference Book or visit walthers.com for equipment, figures, vehicles and more to set the scene.



Optional Partially Opened Freight Doors



1) Doors & Windows:

Carefully insert doors and windows through wall openings; the lower edge of most Windows rests in the L-shaped alignment points on the back of each wall where appropriate. Carefully glue window glass to backs of walls; white glue is recommended to avoid damage. PLEASE NOTE: Baggage Doors (2x 29) and Baggage Door Glass (2x 22) will be installed in step 2.

Left Front Waiting Room Wall (3): Arched Window (17), Window Glass (18), Entry Door (27), Door Glass (28)

Operator's Bay:

Left Side Bay Wall (4): Bay Side Window (23), Side Window Glass (24); Center Bay Wall (5): Small Arched Window (19) Small Bay Window Glass (20); Right Side Bay Wall (6): Bay Side Window (23), Bay Side Window Glass (24).

Right Front Waiting & Baggage Room Wall (7): Arched Window (17), Window Glass (18), Entry Door (27), Door Glass (28), Arched Transom Window (21); PLEASE NOTE: Baggage Door (29) and Baggage Door Glass (22) will be installed in step 2.

Left Side Wall (8): Arched Windows (2x 17), Window Glass (2x 18).

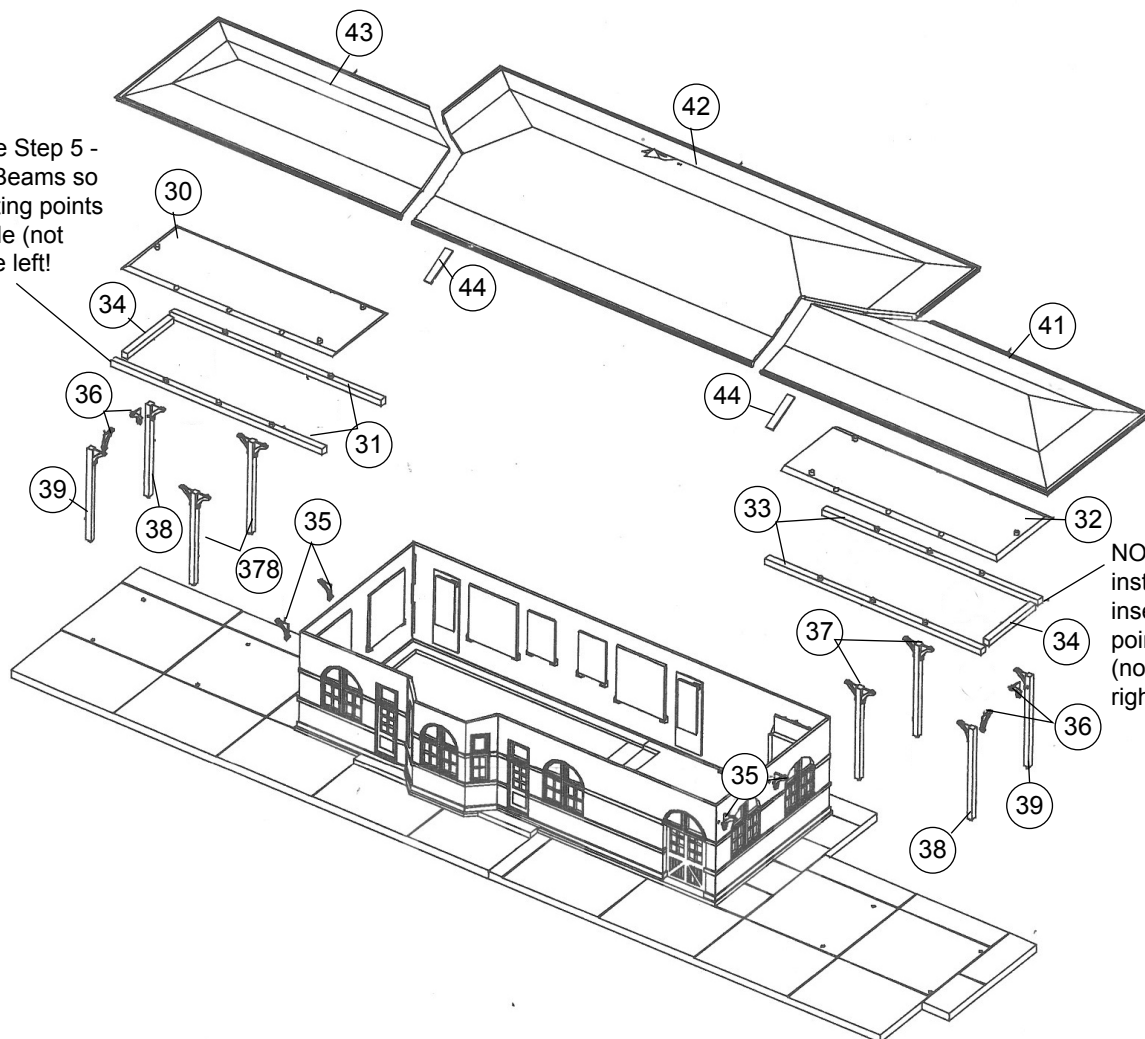
Rear Wall (9): Arched Windows (2x 17), Window Glass (2x 18), Small Square Windows (2x 25), Small Square Window Glass (2x 26), Entry Doors (2x 27), Door Glass (2x 28) Arched Transom Window (21); PLEASE NOTE: Baggage Door (29) and Baggage Door Glass (22) will be installed in step 2.

Right Side Wall (10): Arched Windows (2x 17), Window Glass (2x 18).

2) Align tab on back of Left (11) and Right (12) Inside Baggage Door Wall Corners with slot on Right Front Waiting & Baggage Room Wall (7) and Rear Wall (9) and glue at inside corners. Align posts on Baggage Doors (29, one per side) with inside of each Wall Corner and glue in place; glue stock Baggage Door Glass (22, one per side) to Arched Transom Window (21) and back of Baggage Doors.

3) Align tabs at center of Left (1) and Right (2) Base halves as shown, glue and allow to dry. Using raised ridges on Base and tabs and slots on backs to align walls, glue Right (8) and Left (10) End Walls to Rear Wall (9) to Base and at inside corners where parts meet. Align and glue Left Waiting Room Front Wall (3) and Right Waiting Room Front Wall (7) to End Walls and Base. Using the angled raised ridges, align Left (4) and Right (6) Operator's Bay Walls and glue to Front Waiting Room Walls and along Base where parts meet. Complete wall assembly by gluing Front Operator's Bay Wall (5) between both angled bay walls and the Base.

NOTE - See Step 5 - install #31 Beams so inset mounting points on underside (not shown) face left!

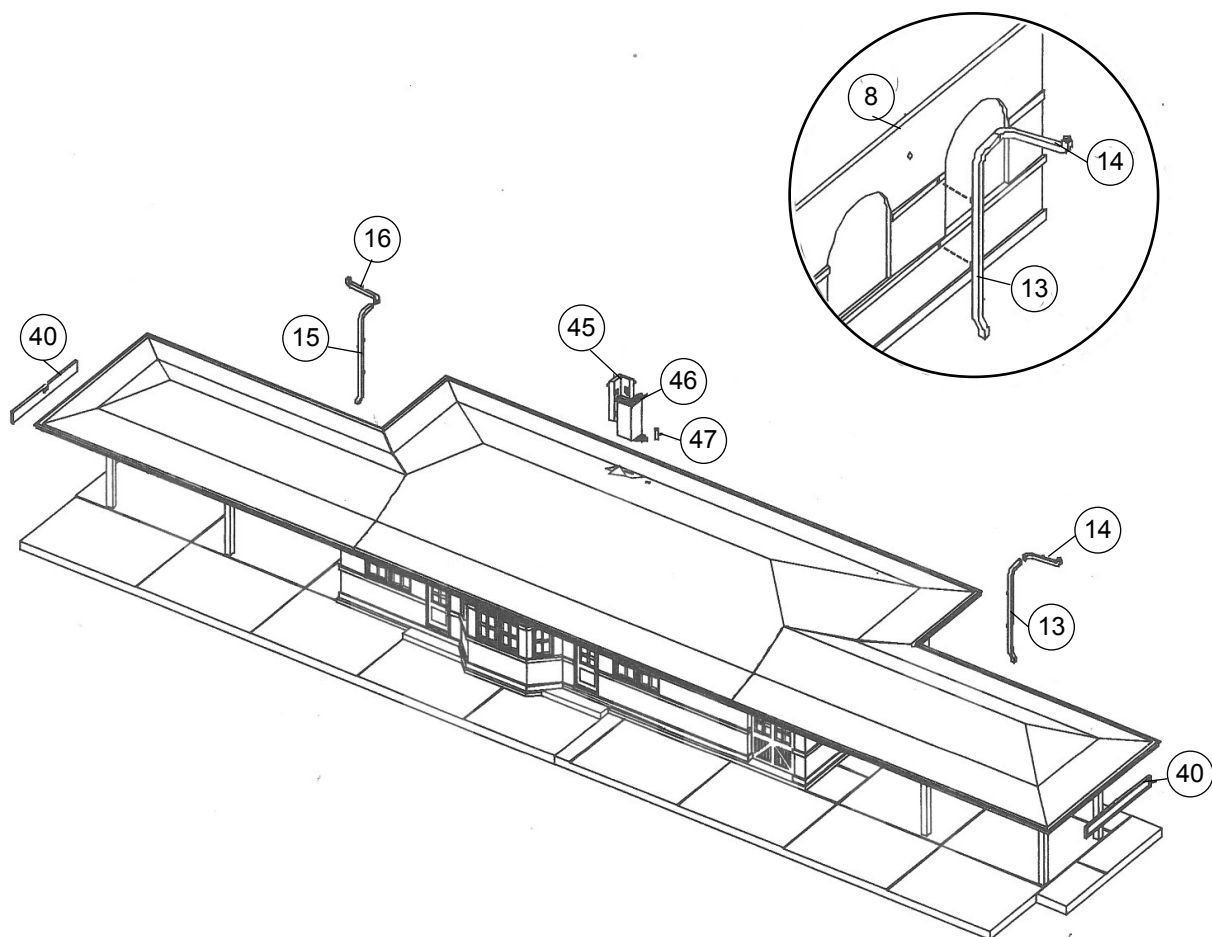


NOTE - See Step 5 - install #33 Beams so inset mounting points on underside (not shown) face right!

4) Note the two locator pins on each End Wall (4x 35) and Outside Column Bracket (4x 36): remove each Bracket carefully from the sprues to avoid damage. Glue pins on Outside Column Brackets to top mounting points on all four Outside Columns (2x 38, 39) as shown. Glue End Wall Brackets (4x 35) to upper openings at left and right of both End Walls. Align parts as shown, and glue pins on bottoms of Inside (4x 37) and Outside Columns (2x 38, 39) to openings in Base.

5) PLEASE NOTE: Although they look similar, the Left (2x 31) Horizontal Beams are shorter than the Right (2x 33) - sketch shows the top with the large mounting pins facing upward. Turn each beam upside down and note the end mounting points (not shown) at the left of both Left Horizontal Beams (2x 31), and the right of both Right Horizontal Beams (2x 33) are inset farther than those at the opposite ends! Make sure these inset ends face away from the building, and glue mounting points to tops of all Columns. Align openings on Cross Beams (2x 34) with Bracket pins and glue in place between each set of Horizontal Beams as shown.

6) Carefully align pins on underside of Left (30) and Right (32) Platform Ceilings with mounting points in underside of Left (43) and Right (41) Platform Roofs and glue where parts meet. Note the points where each Platform Roof meets the Main Roof (42): working on a flat surface, carefully glue the three Roof sections in place and allow this assembly to dry completely. When dry, turn the roof over; glue a Splice Plate (44) over each joint near the peaks, allowing room for the Roof to rest on the walls. When satisfied with the fit, glue Roof to Walls.



7) Glue Right (13, 14) and Left (15, 16) Downspouts together as shown. Align mounting pins with openings on raised trim on both End Walls and carefully glue where parts meet.

8) Glue Left (45) and Right (46) Chimney Halves together; align tab with mounting point on raised, flat area on rear of roof and glue in place. Glue Soil Pipe (47) to opening at rear of roof. Align tabs on back of Station Signs (2x 40) with openings in underside of Platform Roof and glue where parts meet.

DECALING

1. After cutting out the decal, dip in water for 10 seconds, remove and let stand for 1 minute. Slide decal onto surface, position and then blot off any excess water.
2. Lightly brush Micro Sol® on top. This will soften the decal, allowing it to conform to irregular surfaces. DO NOT TOUCH DECAL while wet!
3. When the decal is thoroughly dry, check for any trapped air bubbles. Prick them with the point of a small pin or hobby knife blade and apply more Micro Sol®.